

CRS SERVICE, INC.

CRSP350GEAR PUMPS AND MOTORS

Single Pump or Motor – \$837.00
 Double Pump or Motor – \$1393.00
 Triple Pump or Motor – \$1957.00
 Quad Pump or Motor List Price – POR

Add \$70.00 for Viton Seals

Seal Kits			
CRS Part #	Reference#	Description	List Price
CRSP350A-SK		Pump – One Piece Shaft & Gear – First Section or Single	\$17.00
CRSM350A-SK		Motor – One Piece Shaft & Gear – First Section or Single	\$12.40
CRSP350B-MSSK		Pump or Motor – Second Section	\$13.10
Overhaul Kits			
Includes Gear Bearings, Thrust Plates, Seals, and Miscellaneous Parts			
CRS Part #	Reference#	Description	List Price
CRSP350A-RK		Pump – One Piece Shaft & Gear – First Section or Single	POR
CRSM350A-RK		Motor – One Piece Shaft & Gear – First Section or Single	POR
CRSP350B-MSRK		Pump or Motor – Second Section	POR
Shaft End Covers			
CRS Part #	Reference#	Description	List Price
3323-5133-201	323-5133-201	Code# 142 – 4 Bolt 4" Pilot SAE "B" Pump	\$133.70
3323-5133-202	323-5133-202	Code# 178 – 4 Bolt 5" Pilot SAE "C" Pump	\$130.50
3323-5123-202	323-5123-202	Code# 198 – 2 Bolt 5" Pilot SAE "C" Pump	\$133.00
3323-5123-201	323-5123-201	Code# 197 – 2 Bolt 4" Pilot SAE "B" Pump	\$133.75
Port End Covers			
CRS Part #	Reference#	Description	List Price <small>Unless otherwise indicated</small>
3323-3100-100	323-3100-100	Pump Port End Cover – No Ports	\$86.00
3323-3112-100	323-3112-100	Pump Port End Cover – Side Ported	\$145.50
3323-3122-100	323-3122-100	Motor Port End Cover	\$145.50
Porting to Customer Specifications		NPT Port	Net Price Each \$5.65
		SAE O Ring	Net Price Each \$7.90
		4 Bolt Split Flange	Net Price Each \$15.75
Gear Housings			
CRS Part #	Reference#	Description	List Price <small>Unless otherwise indicated</small>
3323-8105-100	323-8105-100	½" Pump Gear Housing 1.28 Cir	\$66.75
3323-8107-100	323-8107-100	¾" Pump Gear Housing 1.91 Cir	\$69.25
3323-8110-100	323-8110-100	1" Pump Gear Housing 2.55 Cir	\$70.00
3323-8112-100	323-8112-100	1 ¼" Pump Gear Housing 3.19 Cir	\$75.75
3323-8115-100	323-8115-100	1 ½" Pump Gear Housing 3.83 Cir	\$79.00
3323-8117-100	323-8117-100	1 ¾" Pump Gear Housing 4.46 Cir	\$84.25
3323-8120-100	323-8120-100	2" Pump Gear Housing 5.10 Cir	\$85.25
3323-8122-100	323-8122-100	2 ¼" Pump Gear Housing 5.74 Cir	\$87.50
3323-8125-100	323-8125-100	2 ½" Pump Gear Housing 6.38 Cir	\$91.75
Porting To Customer Specifications		NPT Ports	Net Price Each \$5.65
		SAE O Ring	Net Price Each \$7.90
		4 Bolt Split Flange	Net Price Each \$15.75



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CRSP350 GEAR PUMPS AND MOTORS Continued

Motor Housings			
CRS Part #	Reference#	Description	List Price <small>Unless otherwise indicated</small>
3323-8205-100	323-8205-100	½" Motor Housing 1.28 Cir	\$66.75
3323-8207-100	323-8207-100	¾" Motor Housing 1.91 Cir	\$69.25
3323-8210-100	323-8210-100	1" Motor Housing 2.55 Cir	\$70.25
3323-8212-100	323-8212-100	1 ¼" Motor Housing 3.19 Cir	\$75.75
3323-8215-100	323-8215-100	1 ½" Motor Housing 3.83 Cir	\$79.00
3323-8217-100	323-8217-100	1 ¾" Motor Housing 4.46 Cir	\$84.25
3323-8220-100	323-8220-100	2" Motor Housing 5.10 Cir	\$85.25
3323-8222-100	323-8222-100	2 ¼" Motor Housing 5.74 Cir	\$89.25
3323-8225-100	323-8225-100	2 ½" Motor Housing 6.38 Cir	\$91.75
Gear Sets			
CRS Part #	Reference#	Description	List Price
3323-2805-000	323-2805-000	½" Gear Set 1.28 Cir	\$125.25
3323-2807-000	323-2807-000	¾" Gear Set 1.91 Cir	\$121.25
3323-2810-000	323-2810-000	1" Gear Set 2.55 Cir	\$132.00
3323-2812-000	323-2812-000	1 ¼" Gear Set 3.19 Cir	\$137.00
3323-2815-000	323-2815-000	1 ½" Gear Set 3.83 Cir	\$144.75
3323-2817-000	323-2817-000	1 ¾" Gear Set 4.46 Cir	\$149.75
3323-2820-000	323-2820-000	2" Gear Set 5.10 Cir	\$152.75
3323-2822-000	323-2822-000	2 ¼" Gear Set 5.74 Cir	\$154.75
3323-2825-000	323-2825-000	2 ½" Gear Set 6.38 Cir	\$155.75
CRSP350 Gear Sets – One Piece Gear & Shaft – 7/8" Diameter 13T Code 25			
3323-2907-230	323-2907-230	¾" Gear Set 1.91 Cir	\$234.75
3323-2910-230	323-2910-230	1" Gear Set 2.55 Cir	\$235.75
3323-2912-230	323-2912-230	1 ¼" Gear Set 3.19 Cir	\$237.50
3323-2915-230	323-2915-230	1 ½" Gear Set 3.83 Cir	\$238.75
3323-2917-230	323-2917-230	1 ¾" Gear Set 4.46 Cir	\$242.25
3323-2920-230	323-2920-230	2" Gear Set 5.10 Cir	\$247.75
3323-2922-230	323-2922-230	2 ¼" Gear Set 5.74 Cir	\$252.25
3323-2925-230	323-2925-230	2 ½" Gear Set 6.38 Cir	\$259.25
CRSP350 Gear Sets – One Piece Gear & Shaft – 1 ¼" Diameter 14T Code 7			
3323-2907-250	323-2907-250	¾" Gear Set 1.91 Cir	\$234.75
3323-2910-250	323-2910-250	1" Gear Set 2.55 Cir	\$235.75
3323-2912-250	323-2912-250	1 ¼" Gear Set 3.19 Cir	\$237.50
3323-2915-250	323-2915-250	1 ½" Gear Set 3.83 Cir	\$238.75
3323-2917-250	323-2917-250	1 ¾" Gear Set 4.46 Cir	\$242.25
3323-2920-250	323-2920-250	2" Gear Set 5.10 Cir	\$247.75
3323-2922-250	323-2922-250	2 ¼" Gear Set 5.74 Cir	\$252.25
3323-2925-250	323-2925-250	2 ½" Gear Set 6.38 Cir	\$259.25
CRSP350 Gear Sets – One Piece Gear & Shaft – 1 ¼" Diameter Keyed Code 11			
3323-2907-750	323-2907-750	¾" Gear Set 1.91 Cir	\$234.75
3323-2910-750	323-2910-750	1" Gear Set 2.55 Cir	\$235.75
3323-2912-750	323-2912-750	1 ¼" Gear Set 3.19 Cir	\$237.50
3323-2915-750	323-2915-750	1 ½" Gear Set 3.83 Cir	\$238.75
3323-2917-750	323-2917-750	1 ¾" Gear Set 4.46 Cir	\$242.25
3323-2920-750	323-2920-750	2" Gear Set 5.10 Cir	\$247.75
3323-2922-750	323-2922-750	2 ¼" Gear Set 5.74 Cir	\$252.25
3323-2925-750	323-2925-750	2 ½" Gear Set 6.38 Cir	\$255.00



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Bearing Carriers			
CRS Part #	Reference#	Description	List Price
3323-7611-100	323-7611-100	Combined Inlet – Single Outlet	\$187.25
3323-7811-100	323-7811-100	Combined Inlet – Double Outlet	\$196.25
3323-7700-100	323-7700-100	Blank Motor Bearing Carrier	\$380.15
Porting To Customer Specifications		NPT Ports	Net Price Each \$5.65
		SAE O Ring	Net Price Each \$7.90
		4 Bolt Split Flange	Net Price Each \$15.75
Shafts for Continental (2 pc Shaft/Gear) Assemblies			
CRS Part #	Reference#	Description	List Price
3323-1000-300	323-1000-300	#25 – 7/8" Diameter 13T Spline SAE "B"	\$75.50
3323-1000-098	323-1000-098	#98 – 1" Diameter 15T Spline SAE "BB"	\$56.50
3323-1500-500	323-1500-500	#11 – 1 1/4" Diameter Keyed SAE "C"	\$75.50
3323-1000-002	323-1000-002	#7 – 1 1/4" Diameter 14T Spline SAE "C"	\$66.25
3323-1133-001	323-1133-001	#1 Connecting Shaft Between Sections	\$35.00
Miscellaneous Parts			
CRS Part #	Reference#	Description	List Price
3X73-37-17	X73-37-17	Shaft Seal – Pump	\$2.40
3X73-50-8	X73-50-8	Shaft Seal – Motor	\$13.00
3AC1669	AC1669	Spacer	\$9.10
3PA1072	PA1072	Seal Retainer – Dry Valve	\$45.15
3VB1669-1	VB1669-1	Spacer	\$27.53
3X69-58	X69-58	Shaft Bearing	\$11.75
3M1391-K	M1391-K	Check Valve (2 Required)	\$2.26
3L3006-26	L3006-26	O Ring	\$1.20
3L3006-30	L3006-30	O Ring	\$1.20
3UB3006-245	UB3006-245	Housing Gaskets	\$1.15
3T1391	T1391	Plug	\$2.35
3X1-11	X1-11	1/4" NPT Pipe Plug	\$1.25
3X1-20	X1-20	1/8" NPT Pipe Plug	\$2.40
3X134-283	X134-283	Snap Ring	\$2.40
3X10-12	X10-12	Key	\$2.40
3X10-13	X10-13	Key	\$2.40
3X10-38	X10-38	Key	\$3.55
3DP – 31/51		Dowel Pin	\$1.15
3391-2185-057		Pump Thrust Plate with Seals	\$29.75
3391-2885-066		Seal Pac	\$7.50
3391-2185-068		Motor Seal Pack	\$18.05
3391-0482-308		Bushing	\$15.55
3391-2185-068		Motor Thrust Plate with Seals	\$68.40



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