

CRS SERVICE, INC.

CRSP330 GEAR PUMPS AND CRSM330 MOTORS

Single Pump or Motor – \$712.00
 Double Pump or Motor – \$1105.00
 Triple Pump or Motor – \$1492.00
 Quad Pump or Motor List Price – POR

Add \$70.00 for Viton Seals

Seal Kits			
CRS Part #	Reference#	Description	List Price
CRSP330A-SK		Pump – One Piece Shaft & Gear – First Section or Single	POR
CRSM330A-SK		Motor – One Piece Shaft & Gear – First Section or Single	POR
CRSP330B-MSSK		Pump or Motor – Second Section	POR
Overhaul Kits			
Includes Gear Bearings, Thrust Plates, Seals, and Miscellaneous Parts			
CRS Part #	Reference#	Description	List Price
CRSP330A-RK		Pump – One Piece Shaft & Gear – First Section or Single	POR
CRSM330A-RK		Motor – One Piece Shaft & Gear – First Section or Single	POR
CRSP330B-MSRK		Pump or Motor – Second Section	POR
Shaft End Covers			
CRS Part #	Reference#	Description	List Price
3324-5133-201	324-5133-201	Code# 142 – 4 Bolt 4" Pilot SAE "B" Pump	\$126.00
3324-5123-201	324-5123-201	Code# 397 – 2 Bolt 4" Pilot SAE "B" Pump	\$127.50
3324-5133-202	324-5133-202	Code# 378 – 4 Bolt 5" Pilot SAE "C" Pump	\$159.25
Port End Covers			
CRS Part #	Reference#	Description	List Price <small>Unless otherwise indicated</small>
3324-3100-100	324-3100-100	Port End Cover – No Ports	\$75.00
3324-3112-100	324-3112-100	Port End Cover – Ported	\$136.75
3324-3122-100	324-3122-100	Motor Port End Cover – Ported	\$153.00
Gear Housings			
CRS Part #	Reference#	Description	List Price <small>Unless otherwise indicated</small>
3324-8105-100	324-8105-100	½" Gear Housing .99 Cir	\$68.50
3324-8107-100	324-8107-100	¾" Gear Housing 1.48 Cir	\$70.25
3324-8110-100	324-8110-100	1" Gear Housing 1.97 Cir	\$72.25
3324-8112-100	324-8112-100	1 ¼" Gear Housing 2.46 Cir	\$76.25
3324-8115-100	324-8115-100	1 ½" Gear Housing 2.96 Cir	\$80.25
3324-8117-100	324-8117-100	1 ¾" Gear Housing 3.45 Cir	\$82.25
3324-8120-100	324-8120-100	2" Gear Housing 3.94 Cir	\$87.75
Motor Housing			
CRS Part #	Reference#	Description	List Price
3324-8205-100	324-8205-100	½" Motor Housing .99 Cir	\$68.50
3324-8207-100	324-8207-100	¾" Motor Housing 1.48 Cir	\$70.25
3324-8210-100	324-8210-100	1" Motor Housing 1.97 Cir	\$72.25
3324-8212-100	324-8212-100	1 ¼" Motor Housing 2.46 Cir	\$76.25
3324-8215-100	324-8215-100	1 ½" Motor Housing 2.96 Cir	\$80.25
3324-8217-100	324-8217-100	1 ¾" Motor Housing 3.45 Cir	\$82.25
3324-8220-100	324-8220-100	2" Motor Housing 3.94 Cir	\$87.75



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CRSP330 GEAR PUMPS AND CRSM330 MOTORS Continued

Bearing Carriers			
CRS Part #	Reference#	Description	List Price
3324-7611-100	324-7611-100	Single Inlet – Single Outlet	\$178.50
3324-7811-100	324-7811-100	Single Inlet – Double Outlet	\$178.50
Porting To Customer Specifications		NPT Ports	Net Price Each \$5.65
		SAE O Ring	Net Price Each \$7.90
		4 Bolt Split Flange	Net Price Each \$15.75
Gear Sets			
CRS Part #	Reference#	Description	List Price
3324-2805-000	324-2805-000	½" Gear Set .99 Cir	\$109.25
3324-2807-000	324-2807-000	¾" Gear Set 1.48 Cir	\$110.25
3324-2810-000	324-2810-000	1" Gear Set 1.97 Cir	\$114.50
3324-2812-000	324-2812-000	1 ¼" Gear Set 2.46 Cir	\$120.00
3324-2815-000	324-2815-000	1 ½" Gear Set 2.96 Cir	\$123.75
3324-2817-000	324-2817-000	1 ¾" Gear Set 3.45 Cir	\$132.75
3324-2820-000	324-2820-000	2" Gear Set 3.94 Cir	\$135.25
CRSP330 Gear Sets – One Piece Gear & Shaft – 7/8" Diameter 13T Code 25			
3324-2905-230	324-2905-230	½" Gear Set .99 Cir	\$193.00
3324-2907-230	324-2907-230	¾" Gear Set 1.48 Cir	\$197.25
3324-2910-230	324-2910-230	1" Gear Set 1.97 Cir	\$199.75
3324-2912-230	324-2912-230	1 ¼" Gear Set 2.46 Cir	\$203.50
3324-2915-230	324-2915-230	1 ½" Gear Set 2.96 Cir	\$208.00
3324-2917-230	324-2917-230	1 ¾" Gear Set 3.45 Cir	\$213.50
3324-2920-230	324-2920-230	2" Gear Set 3.94 Cir	\$215.50
CRSP330 Gear Sets – One Piece Gear & Shaft – 7/8" Diameter Keyed Code 30			
3324-2905-730	324-2905-730	½" Gear Set .99 Cir	\$193.00
3324-2907-730	324-2907-730	¾" Gear Set 1.48 Cir	\$197.25
3324-2910-730	324-2910-730	1" Gear Set 1.97 Cir	\$199.75
3324-2912-730	324-2912-730	1 ¼" Gear Set 2.46 Cir	\$203.50
3324-2915-730	324-2915-730	1 ½" Gear Set 2.96 Cir	\$208.00
3324-2917-730	324-2917-730	1 ¾" Gear Set 3.45 Cir	\$213.50
3324-2920-730	324-2920-730	2" Gear Set 3.94 Cir	\$215.50
CRSP330 Gear Sets – One Piece Gear & Shaft – 1" Diameter 15T Code 98			
3324-2907-240	324-2907-240	¾" Gear Set 1.48 Cir	\$200.00
3324-2910-240	324-2910-240	1" Gear Set 1.97 Cir	\$200.75
3324-2912-240	324-2912-240	1 ¼" Gear Set 2.46 Cir	\$202.75
3324-2915-240	324-2915-240	1 ½" Gear Set 2.96 Cir	\$209.25
3324-2917-240	324-2917-240	1 ¾" Gear Set 3.45 Cir	\$212.75
3324-2920-240	324-2920-240	2" Gear Set 3.94 Cir	\$215.25
CRSP330 Gear Sets – One Piece Gear & Shaft – 1" Diameter Keyed Code 43			
3324-2905-740	324-2905-740	½" Gear Set .99 Cir	\$193.00
3324-2907-740	324-2907-740	¾" Gear Set 1.48 Cir	\$197.25
3324-2910-740	324-2910-740	1" Gear Set 1.97 Cir	\$199.75
3324-2912-740	324-2912-740	1 ¼" Gear Set 2.46 Cir	\$203.50
3324-2915-740	324-2915-740	1 ½" Gear Set 2.96 Cir	\$208.00
3324-2917-740	324-2917-740	1 ¾" Gear Set 3.45 Cir	\$212.75
3324-2920-740	324-2920-740	2" Gear Set 3.94 Cir	\$215.50



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Shafts for Continental (2 pc Shaft/Gear) Assemblies

CRS Part #	Reference#	Description	List Price
3324-1000-500	324-1000-500	#7 1 ¼" Diameter 14T Spline SAE "C"	\$60.75
3324-1000-300	324-1000-300	#25 – 7/8" Diameter 13T Spline SAE "B"	POR
3324-1500-300	324-1500-300	#30 – 7/8" Diameter Keyed SAE "B" #3X-10-17 Key	POR
3324-1500-400	324-1500-400	#43 – 1" Diameter Keyed #3X-10-13 Key	POR
3324-1133-001	324-1133-001	#1 Connecting Shaft Between Sections	\$29.25

Miscellaneous Parts

CRS Part #	Reference#	Description	List Price
3X73-37-16	X73-37-16	Pump Seal – 1 Piece Shaft and Gear	\$2.35
3X73-37-18	X73-37-18	Pump Seal – 2 Piece Shaft and Gear – Continental	\$2.35
3X73-50-9	X73-50-9	Motor Seal – 1 Piece Shaft and Gear	\$10.40
3X73-50-11	X73-50-11	Motor Seal – 2 Piece Shaft and Gear – Continental	\$10.40
3AE1669	AE1669	Spacer	\$11.60
3TB1669	TB1669	Spacer	\$6.95
3VB1669-2	VB1669-2	Bearing Spacer	\$20.85
3AK1669	AK1669	Spacer – Piggyback	\$48.45
3X69-40	X69-40	Shaft Bearing	\$14.00
3M1391-K	M1391-K	Check Valve (2 Required)	\$2.26
3L3006-30	L3006-30	O-Ring – For Seal Retainer	\$1.20
3UB3006-242	UB3006-242	Housing Gaskets (2 Required)	\$1.13
3T1391	T1391	Plug – Check Valve	\$2.35
3X1-20	X1-20	Key	\$2.40
3X1-28	X1-28	Key	\$2.35
3X10-13	X10-13	Key	\$2.40
3X10-17	X10-17	Key	\$2.35
3X134-206	X134-206	Snap Ring	\$2.50
3DP-31/51		Dowel Pin	\$1.15
3391-2185-056	391-2185-056	Thrust Plate and Seal Pack – Pump	\$28.50
3391-2885-065	391-2885-065	Channel Seal Alone	\$6.40
3391-2185-M330		Thrust Plate and Seal Pack – Motor	\$51.10
3391-2885-M330		Shaft Seal Motor Seal Pack	\$11.35
3391-0482-306		Bushing	\$10.89



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