

CRS SERVICE, INC. CRSP365 GEAR PUMPS

Seal Kits			
CRS Part #	Reference#	Description	
CRSP365A-SK		Pump – One Piece Shaft & Gear – First Section or Single	
CRSM365A-SK		Motor – One Piece Shaft & Gear – First Section or Single	
CRSP365B-MSSK		Pump or Motor – Second Section	
Overhaul Kits			
<i>Includes Gear Bearings, Thrust Plates, Seals, and Miscellaneous Parts</i>			
CRS Part #	Reference#	Description	
CRSP365A-RK		Pump – One Piece Shaft & Gear – First Section or Single	
CRSM365A-RK		Motor – One Piece Shaft & Gear – First Section or Single	
CRSP365B-MSRK		Pump or Motor – Second Section	
Shaft End Covers			
CRS Part #	Reference#	Description	
3322-5133-201	322-5133-201	Code# 142 – 4 Bolt 4" Pilot SAE "B" Pump	
3322-5133-202	322-5133-202	Code# 178 – 4 Bolt 5" Pilot SAE "C" Pump	
3322-5123-202	322-5123-202	Code# 198 – 2 Bolt 5" Pilot SAE "C" Pump	
3322-5123-201	322-5123-201	Code# 197 – 2 Bolt 4" Pilot SAE "B" Pump	
Port End Covers			
CRS Part #	Reference#	Description	
3322-3100-100	322-3100-100	Port End Cover – No Ports	
3322-3110-100	322-3110-100	Port End Cover – Side Ported	
Porting to Customer Specifications		NPT Port	
		SAE O Ring	
		4 Bolt Split Flange	
Gear Housings			
CRS Part #	Reference#	Description	
3322-8107-100	322-8107-100	¾" Gear Housing 2.70 Cir	
3322-8110-100	322-8110-100	1" Gear Housing 3.60 Cir	
3322-8112-100	322-8112-100	1 ¼" Gear Housing 4.50 Cir	
3322-8115-100	322-8115-100	1 ½" Gear Housing 5.40 Cir	
3322-8117-100	322-8117-100	1 ¾" Gear Housing 6.30 Cir	
3322-8120-100	322-8120-100	2" Gear Housing 7.20 Cir	
3322-8122-100	322-8122-100	2 ¼" Gear Housing 8.10 Cir	
3322-8125-100	322-8125-100	2 ½" Gear Housing 9.00 Cir	
Porting To Customer Specifications		NPT Ports	
		SAE O Ring	
		4 Bolt Split Flange	
Bearing Carriers			
CRS Part #	Reference#	Description	
3322-7611-000	322-7611-000	One Inlet – One Outlet	
Porting To Customer Specifications		NPT Ports	
		SAE O Ring	
		4 Bolt Split Flange	



CRS Service, Inc.

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 108 May Drive Unit B, Harrison, Ohio 45030 Phone 513-367-3800 Fax 513-367-6577
 2335 Handley Ederville Road, Fort Worth, Texas 76118 Phone 817-590-2236 Fax 817-590-2577
www.crsservice.com

For more information or to place an order call 800-521-2628

CRSP365 GEAR PUMPS Continued

Gear Sets			
CRS Part #	Reference#	Description	
3322-2807-000	322-2807-000	¾" Gear Set 2.70 Cir	
3322-2810-000	322-2810-000	1" Gear Set 3.60 Cir	
3322-2812-000	322-2812-000	1 ¼" Gear Set 4.50 Cir	
3322-2815-000	322-2815-000	1 ½" Gear Set 5.40 Cir	
3322-2817-000	322-2817-000	1 ¾" Gear Set 6.30 Cir	
3322-2820-000	322-2820-000	2" Gear Set 7.20 Cir	
3322-2822-000	322-2822-000	2 ¼" Gear Set 8.10 Cir	
3322-2825-000	322-2825-000	2 ½" Gear Set 9.00 Cir	
CRSP365 Gear Sets – One Piece Gear & Shaft – 1 ¼" Diameter 14T SAE "C" Code 7			
3322-2907-250	322-2907-250	¾" Gear Set 2.70 Cir	
3322-2910-250	322-2910-250	1" Gear Set 3.60 Cir	
3322-2912-250	322-2912-250	1 ¼" Gear Set 4.50 Cir	
3322-2915-250	322-2915-250	1 ½" Gear Set 5.40 Cir	
3322-2917-250	322-2917-250	1 ¾" Gear Set 6.30 Cir	
3322-2920-250	322-2920-250	2" Gear Set 7.20 Cir	
3322-2922-250	322-2922-250	2 ¼" Gear Set 8.10 Cir	
3322-2925-250	322-2925-250	2 ½" Gear Set 9.00 Cir	
CRSP365 Gear Sets – One Piece Gear & Shaft – 1 ¼" Diameter Keyed SAE "C" Code 11			
3322-2907-750	322-2907-750	¾" Gear Set 2.70 Cir	
3322-2910-750	322-2910-750	1" Gear Set 3.60 Cir	
3322-2912-750	322-2912-750	1 ¼" Gear Set 4.50 Cir	
3322-2915-750	322-2915-750	1 ½" Gear Set 5.40 Cir	
3322-2917-750	322-2917-750	1 ¾" Gear Set 6.30 Cir	
3322-2920-750	322-2920-750	2" Gear Set 7.20 Cir	
3322-2922-750	322-2922-750	2 ¼" Gear Set 8.10 Cir	
3322-2925-750	322-2925-750	2 ½" Gear Set 9.00 Cir	
Shafts for Continental (2 Pc Shaft/Gear) Assemblies			
CRS Part #	Reference#	Description	
		#11 – 1 ¼" Diameter Keyed SAE "C" 3X10-38 Key	
		#7 – 1 ¼" Diameter 17T Spline SAE "C"	
3322-1133-001	322-1133-001	#1 Connecting Shaft	
Miscellaneous Parts			
CRS Part #	Reference#	Description	
3RA1072	RA1072	Shaft Seal Retainer	
3RA1072-DV	RA1072-DV	Shaft Seal Retainer for Dry Valve	
3X73-37-10	X73-37-10	Shaft Seal – Pump	
3AF1669	AF1669	Spacer	
3VB1669	VB1669	Spacer	
3X73-50-1	X73-50-1	Shaft Seal – Motor	
3X69-59	X69-59	Bearing for Shaft	
3L3006-164	L3006-164	O-Ring	
3M1391-K	M1391-K	Check Valve	
3T1391	T1391	Plug	
3UB3006-252	UB3006-252	Housing Gasket	
3X1-11	X1-11	¼" Plug NPT	
3X1-28	X1-28	¼" Plug NPT	
3X96-315	X96-315	Snap Ring	
3X97-137	X97-137	Snap Ring	
3391-2185-055		Thrust Plate with Seal Pack	
3391-2082-062		Hollow Dowel Pin	
3391-0482-307		Bushing	



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