

CRS SERVICE, INC.

CRS25M FIXED VANE MOTOR MODEL CODE BREAKDOWN

MODEL CODE: CRS 25M ** A * - 1 * 20
CROSS REFERENCE: A B C D E F G H

A = BRAND

B = FRAME SIZE

25M = SAE 2 Bolt "B" Pilot, (2) 1 1/4" Split Flange Connections

C = DISPLACEMENT

		RPM MAX	PSI MAX
42	=	2.68 CIR 42 Inch/100 PSI	3000 2500
55	=	3.52 CIR 55 Inch/100 PSI	3000 2500
65	=	4.19 CIR 65 Inch/100 PSI	3000 2500

D = PORTING

A = SAE 4 Bolt Split Flange

E = SHAFT SEAL AND MOUNTING

* = Foot Bracket Location

F = SHAFT

1 = 0.875 Diameter 3/16 Square Key 2.31" Ext
11 = 0.875 Diameter 13T Spline 2.31" Ext

G = PORT RELATIONSHIP

*as viewed from the cover end

A = Inlet Opposite the Outlet
B = Inlet 90 Degrees CW From the Outlet
C = Inlet Inline with the Outlet
D = Inlet 90 Degrees CCW From the Outlet

H = Design

20 = Design Code



CRS Service, Inc.

1986 Rochester Industrial Dr., Rochester Hills, Michigan 48309 Phone 248-652-9940 Fax 248-652-9946
108 May Drive Unit B, Harrison, Ohio 45030 Phone 513-367-3800 Fax 513-367-6577
2335 Handley Ederville Road, Fort Worth, Texas 76118 Phone 817-590-2236 Fax 817-590-2577
www.crsservice.com

For more information or to place an order call 800-521-2628

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CRS25M FIXED VANE MOTOR PARTS LIST

CRS25MA-**-22**

List Price New \$1131.00 Reman POR

Cartridge Kits and Parts								
All CRS Cartridge Kits come complete with Cartridge Kit Seals								
Description	New Cart Kit Part #	New List Price	Reman Cart Kit Part #	Reman List Price	New Ring Part #	New List Price	Reman Ring Part#	Reman List Price
42 KIT	3923160	\$834.00	R923160	\$776.00	3313426	\$336.50	R313426	\$172.00
55 KIT	3923161	\$834.00	R923161	\$776.00	3313427	\$336.50	R313427	\$172.00
65 KIT	3923162	\$834.00	R923162	\$776.00	3313428	\$336.50	R313428	\$172.00
Rotor				Vane Kit				
Description	Part #	List Price	Description	Part#	List Price	Description	Part#	List Price
Rotor All Sizes	3312155	POR	Vane Kit All Sizes	3923158	POR			
Shafts								
Description	Part#	List Price	Description	Part#	List Price	Description	Part#	List Price
1	3312153	\$70.50	3	431243*	POR	11	3312154	\$90.75
						*CRS Brand not available. Call a CRS Sales Representative for Price and Availability		
Seal Kit			Shaft Seal			Shaft Bearings		
Description	Part#	List Price	Description	Part#	List Price	Description	Part#	List Price
Buna Seal Kit	3923157	\$29.73	Sft Seal Buna	3394976	\$6.66	Std. Bearing	3001705	\$10.25
			Shft Seal Viton	3429286	\$10.25	H/D Bearing	3232750	\$35.25
Miscellaneous Parts								
Description	Part #	List Price	Description	Part#	List Price	Description	Part#	List Price
Washer	3190362	\$2.56	Ret. Ring Br/Sft	3120128	\$1.03			
Spirolox Ring	3191400	\$1.44	Hub Adaptor	3312152	\$35.88			

Please call a CRS Service Sales Representative for Price
And Availability of Parts not listed here.



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