

# CRS SERVICE, INC.

## CRSP25X GEAR PUMPS AND CRSM25X MOTORS

Single Pump or Motor List Price \$667.00  
 Double Pump or Motor List Price \$1230.00  
 Triple Pump or Motor List Price \$1735.00  
 Quad Pump or Motor List Price \$2182.00

Add \$70.00 for Viton Seals

<b>Seal Kits</b>			
CRS Part #	Reference#	Description	List Price
<b>CRSP25X-SK</b>		25X Pump Seal Kit – First Section or Single	\$16.05
<b>CRSM25X-SK</b>		25X Motor Seal Kit – First Section or Single	\$21.01
<b>CRSP25X-MSSK</b>		25X Pump or Motor Seal Kit – Second Section	\$14.90
<b>Overhaul Kits</b>			
Includes Gear Bearings, Thrust Plates, Seals, and Miscellaneous Parts			
CRS Part #	Reference#	Description	List Price
<b>CRSP25X-RK</b>		25X Pump Overhaul Kit – First Section or Single	\$143.41
<b>CRSM25X-RK</b>		25X Motor Overhaul Kit – First Section or Single	\$144.51
<b>CRSP25X-MSRK</b>		25X Pump or Motor Overhaul Kit – Second Section	\$142.25
<b>Shaft End Covers</b>			
CRS Part #	Reference#	Description	List Price
<b>3CB1685</b>	CB1685	Code# 305 6 Bolt Round 2 5/8" Pilot Type 2	\$114.75
<b>3CB1685-3</b>	CB1685-3	Code# 307 4 Bolt Round 2.833" Pilot Type 2	\$114.75
<b>3CB1685-4</b>	CB1685-4	Code# 304 Same As #307 Pilot 2.68 Thick	\$114.75
<b>3LB1686-3</b>	LB1686-3	Code# 642 4 Bolt 4" Pilot Double Bearing	\$122.25
<b>3LB1686-4</b>	LB1686-4	Code# 843	POR
<b>3MB1686-3</b>	MB1686-3	Code# 600 Pad Mount Double Bearing	\$134.50
<b>3SA1686-3</b>	SA1686-3	Code# 300 Pad Mount	\$116.75
<b>3SA1686-4</b>	SA1686-4	Code# 301	POR
<b>3SA1686-6</b>	SA1686-6	Code# 701 With Drain	POR
<b>3SA1686-7</b>	SA1686-7	Code# 700 With Drain	POR
<b>3SB1686-3</b>	SB1686-6	Code# 697/897 2 Bolt SAE "B" 4" Pilot Double Bearing	\$151.00
<b>3TA1686-3</b>	TA1686-3	Code# 342 SAE "B" 4 Bolt 4" Pilot	\$113.00
<b>3TA1686-5</b>	TA1686-5	Code# 341 4 Bolt Spec	\$113.00
<b>3TA1686-7</b>	TA1686-7	Code# 742 SAE 4 Bolt with Drain 4" Pilot	POR
<b>3UA1686-3</b>	UA1686-3	Code# 397 SAE "B" 2 Bolt 4" Pilot	\$110.00
<b>3UA1686-4</b>	UA1686-4	Code# Not Available	POR
<b>3VB1686-3</b>	VB1686-3	Code# 678/878 4 Bolt 5" Pilot SAE "C" Double Bearing	\$151.00
<b>3XA1686-3</b>	XA1686-3	Code# 378 4 Bolt 5" SAE "C"	\$114.50
<b>3XA1686-5</b>	XA1686-5	Code# 305 6 Bolt Round 2 5/8" Pilot	POR
<b>3XA1686-7</b>	XA1686-7	Code# Not Available	POR
<b>3XA1686-8</b>	XA1686-8	Code# 778 4 Bolt SAE "C" 5" Pilot With Drain	POR
<b>3YA1686-3</b>	YA1686-3	Code# 398 2 Bolt SAE "C" 5" Pilot	\$147.00
<b>3ZA1686-3</b>	ZA1686-3	Code# 302 2 Bolt 4" Pilot	POR
<b>3BB1686-3</b>	BB1686-3	Code# 303 6 Bolt Round 4" Pilot	\$143.75
<b>Port End Covers</b>			
CRS Part #	Reference#	Description	List Price <small>Unless otherwise indicated</small>
<b>3RA1603</b>	RA1603	Blank Port End Cover	\$53.75
<b>Porting to Customer Specifications</b>		NPT Port	Net Price Each \$5.65
		SAE O Ring	Net Price Each \$7.90
		4 Bolt Split Flange	Net Price Each \$15.75



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**CRSP25X GEAR PUMPS AND CRSM25X MOTORS Continued**

<b>Gear Housings</b>			
<b>CRS Part #</b>	<b>Reference#</b>	<b>Description</b>	<b>List Price</b> <small>Unless otherwise indicated</small>
3MA1688-05	MA1688-05	½" Gear Housing 1.30 C.I.R.	\$50.50
3MA1688-07	MA1688-07	¾" Gear Housing 1.95 C.I.R.	\$52.75
3MA1688-10	MA1688-10	1" Gear Housing 2.53 C.I.R.	\$56.25
3MA1688-12	MA1688-12	1 ¼" Gear Housing 3.18 C.I.R.	\$59.75
3MA1688-15	MA1688-15	1 ½" Gear Housing 3.75 C.I.R.	\$62.00
3MA1688-17	MA1688-17	1 ¾" Gear Housing 4.40 C.I.R.	\$71.00
3MA1688-20	MA1688-20	2" Gear Housing 4.98 C.I.R.	\$68.75
3MA1688-22	MA1688-22	2 ¼" Gear Housing 5.63 C.I.R.	\$71.00
3MA1688-25	MA1688-25	2 ½" Gear Housing 6.21 C.I.R.	\$75.75
<b>Porting To Customer Specifications</b>		NPT Ports	Net Price Each \$5.65
		SAE O Ring	Net Price Each \$7.90
		4 Bolt Split Flange	Net Price Each \$15.75
<b>Bearing Carriers</b>			
<b>CRS Part #</b>	<b>Reference#</b>	<b>Description</b>	<b>List Price</b>
3KA1687	KA1687	Short – No Ports	\$101.75
3KB1687	KB1687	Tall – No Ports	\$113.00
<b>Gear Sets</b>			
<b>CRS Part #</b>	<b>Reference#</b>	<b>Description</b>	<b>List Price</b>
3KA1007M-05	KA1007M-05	½" Gear Set 1.30 C.I.R.	\$125.75
3KA1007M-07	KA1007M-07	¾" Gear Set 1.95 C.I.R.	\$130.75
3KA1007M-10	KA1007M-10	1" Gear Set 2.53 C.I.R.	\$133.00
3KA1007M-12	KA1007M-12	1 ¼" Gear Set 3.18 C.I.R.	\$137.00
3KA1007M-15	KA1007M-15	1 ½" Gear Set 3.75 C.I.R.	\$138.25
3KA1007M-17	KA1007M-17	1 ¾" Gear Set 4.40 C.I.R.	\$142.25
3KA1007M-20	KA1007M-20	2" Gear Set 4.98 C.I.R.	\$143.75
3KA1007M-22	KA1007M-22	2 ¼" Gear Set 5.63 C.I.R.	\$146.50
3KA1007M-25	KA1007M-25	2 ½" Gear Set 6.21 C.I.R.	\$150.00
<b>Shafts</b>			
<b>CRS Part #</b>	<b>Reference#</b>	<b>Description</b>	<b>List Price</b>
3AC1135	AC1135	#30 – 7/8" Diameter Keyed #3X10-17 Key	\$44.00
3AT1135	AT1135	Type 2 – Tapered Threaded End	\$70.00
3BC1135	BC1135	#3 – 6T Spline 1 1/8"	\$52.25
3DC1135	DC1135	#48 – 13T Spline 7/8" Diameter Type 2	\$53.75
3EC1135	EC1135	#53 – 14T Spline 1 ¼" Diameter Type 2	\$55.00
3FB1135	FB1135	#40 – 6T Spline Long 7/8" Diameter	\$44.00
3GB1135-1	GB1135-1	#52 – .9846 Keyed #3X10-13 Key	\$44.00
3GC1135	GC1135	#47 – Keyed 1" Diameter Type 2 #3X10-13 Key	\$45.00
3HB1135	HB1135	#43 Keyed 1" Diameter #3X10-13 Key	\$44.00
3HB1135-1S	HB1135-1s	No Information	POR
3HC1135	HC1135	#46 – 1" Diameter Keyed Type 2 #3X10-13 Key	\$49.50
3KC1135	KC1135	#44 – 6T 7/8 Diameter Type 2	\$49.50
3LB1135	LB1135	#50 – 1 1/8" Keyed #3X10-13 Key	POR
3MD1135	MD1135	#76 – 1" Keyed ¼" Key	\$49.50
3ME1135	ME1135	#88 – 1" Keyed with Snap Ring #3X10-55 Key	POR
3PB1135	PB1135	#7 – 1 ¼" Diameter 15T Spline SAE "C"	\$49.50
3PC1135	PC1135	#58 – 3/4" Diameter Keyed Type 2 #3X10-25 Key	\$50.00
3RB1135	RB1135	#11 – 1 1/4" Diameter Keyed SAE "C" #3X10-38 Key	\$44.00
3TB1135	TB1135	#26 – 7/8" Diameter Keyed 5/8" -18 Thd #3X10-49 Key	\$72.50



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**CRSP25X GEAR PUMPS AND CRSM25X MOTORS Continued**

<b>Shafts Continued</b>			
<b>CRS Part #</b>	<b>Reference#</b>	<b>Description</b>	<b>List Price</b>
3TC1135	TC1135	#29 – 1 1/4" Tapered 1"-14 Thread #3X10-54 KEy	POR
3TE1135	TE1135	#94 – 6T 1" Diameter	\$49.50
3TE1135-XL	TE1135-XL	NO Information	POR
3UC1135-1	UC1135-1	#73 – 1 1/4" Diameter Keyed Dbl Bearing #3X10-55 Key	\$56.00
3UC1135-1S	UC1135-1S	No Information	POR
3UC1135-F	UC1135-F	No Information	POR
3VB1135	VB1135	#25 – 13T 7/8" Diameter SAE "B" Spline	\$47.50
3VB1135-XL	VB1135-XL	No information	POR
3WB1135	WB1135	#38 – 7/8" Diameter Keyed #3X10-20 Key	\$44.00
3WB1135-1	WB1135-1	#38 – 7/8" Diameter Keyed Long #3X10-20 Key	\$44.00
3XB1135	XB1135	#2 – 1 1/8" Diameter Keyed #3X10-12 Key	\$44.00
3XB1135-1	XB1135-1	No Information	\$59.00
3XE1135	XE1135	#19 – 6T Spline 1 1/8" Diameter w/Snap Ring Groove	\$68.25
3YB1135	YB1135	#6 – 6T Spline 1 1/8" Diameter	\$50.00
3YD1135	YD1135	#82 – 6T Spline 1 1/8" Diameter	POR
3ZB1135	ZB1135	#4 – 6T Spline 63/64" Diameter	\$47.50
3ZB1135-XL	ZB1135-XL	No Information	POR
3TA1133	3TA1133	#1 – Connecting Shaft Between Sections	\$29.00
<b>Miscellaneous Parts</b>			
<b>CRS Part #</b>	<b>Reference#</b>	<b>Description</b>	<b>List Price</b>
3AH2010	AH2010	Bronze Bushing Sec.	\$5.75
3AR2010	AR2010	Bronze Bushing Bearing Carrier	\$7.50
3AV2010	AV2010	Seal Retainer Type 2 Motor	\$32.50
3W2010	W2010	No Information	POR
3GA1072	GA1072	Seal Retainer Type 2 Pump	\$30.90
3HA1072	HA1072	Seal Retainer Double Bearing	\$22.00
3LA1072	LA1072	Seal Retainer Motor	\$22.55
3W1072	W1072	Bearing Retainer Pump	\$13.50
3X73-37-10	X73-37-10	Pump Shaft Seal Double Bearing	\$2.35
3X73-37-13	X73-37-13	Pump Shaft Seal	\$2.35
3X73-37-15	X73-37-15	Pump Shaft Seal Type 2	\$2.35
3X73-50-1	X73-50-1	Motor Shaft Seal Double Bearing	\$10.40
3X73-50-3	X73-50-3	Motor Shaft Seal	\$10.10
3X73-50-10	X73-50-10	Motor Shaft Seal High Pressure Teflon	POR
3X73-50-30	X73-50-30	Motor Shaft Seal High Pressure Teflon	POR
3R2067-1	R2067-1	No Information	POR
3DB1669	DB1669	Retainer Type 2	\$11.60
3EB1669	EB1669	Thrust Washer Type 2	\$23.50
3GB1669	GB1669	Bearing Spacer Double Bearing	\$9.25
3SA1669	SA1669	Shaft Seal Retainer Pump	\$12.75
3YA1669-1	YA1669-1	Spacer	\$8.15
3YA1669-2	YA1669-2	Spacer	\$5.80
3X10-12	X10-12	Key	\$2.40
3X10-13	X10-13	Key	\$2.40
3X10-17	X10-17	Key	\$2.35
3X10-20	X10-20	Key	\$2.35
3X10-25	X10-25	Key	\$2.35
3X10-38	X10-38	Key	\$3.55
3X10-55	X10-55	Key	\$4.50
3S1032	S1032	Gear Bearing (4 Required)	\$22.70
3X1032	X1032	Shaft Bearing – Type 2	\$27.00
3X126-8	X126-8	Shaft Bearing – Tapered Roller – Both Parts	\$12.00



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<b>Miscellaneous Parts Continued</b>			
CRS Part #	Reference#	Description	List Price
<b>3X162-A1-B1</b>	X162-A1-B1	Thrust Bearing – Type 2 – Both Parts	\$44.00
<b>3D-91NA</b>	D-91NA	No Information	POR
<b>3A1327-182</b>	A1327-182	Spring Shaft	\$2.35
<b>3M1391-K</b>	M1391-K	Check Valve (2 Required)	\$2.26
<b>3X97-100</b>	X97-100	Snap Ring	\$0.55
<b>3X115-20</b>	X115-20	Roll Pin	\$1.15
<b>3X134-206</b>	X134-206	Spirolock Ring – Type 2	\$2.50
<b>3K3026-22</b>	K3026-22	Pocket Seal – 3 ½" Required per Section	Price per Inch \$0.15
<b>3L3006-26</b>	L3006-26	O Ring – Type 1	\$1.20
<b>3L3006-47</b>	L3006-47	O Ring – Double Bearing	\$1.15
<b>3L3006-109</b>	L3006-109	O Ring – Type 2	\$1.15
<b>3R3006-8</b>	R3006-8	O Ring – Type 2 – Motor	\$1.15
<b>3K3010-19</b>	K3010-19	Back Up Ring – Type 2 – Motor	\$1.15
<b>3UB3006-244</b>	UB3006-244	Housing Gasket	\$1.20
<b>3X1-20</b>	X1-20	Pipe Plug 1/8" NPT	\$2.40
<b>3X1-28</b>	X1-28	Pipe Plug ¼" NPT	\$2.35
<b>3Y1058</b>	Y1058	Thrust Plate – Teflon Coated	\$23.00
<b>3Y1058-TC</b>	Y1058-TC	Use 3Y1058	N/A
<b>3Y1058-PC</b>	Y1058-PC	Thrust Plate – High Pressure	\$32.40
<b>3Y1058-WO</b>	Y1058-WO	Thrust Plate without Pocket Seals	\$23.05
<b>3K3026-22 Viton</b>	K3026-22	Pocket Seal – Viton	\$1.15
<b>3AB3006-244</b>	AB3006-244	Housing Gasket - Viton	\$10.60
<b>3AB3006-228</b>	AB3006-228	Seal Retainer – O Ring – Type 1 Standard – Viton	\$5.65
<b>3AB3006-134</b>	AB3006-134	Seal Retainer – O Ring – Type 2 – Viton	\$6.75
<b>3AB3006-230</b>	AB3006-230	Seal Retainer – O Ring – Type 3 – Viton	\$5.65
<b>3X73-45-13</b>	X73-45-13	Shaft Seal – Pump – Viton	\$43.85

For more information regarding our Gear Pump Products  
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 Sales Representative at 800-521-2628.



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